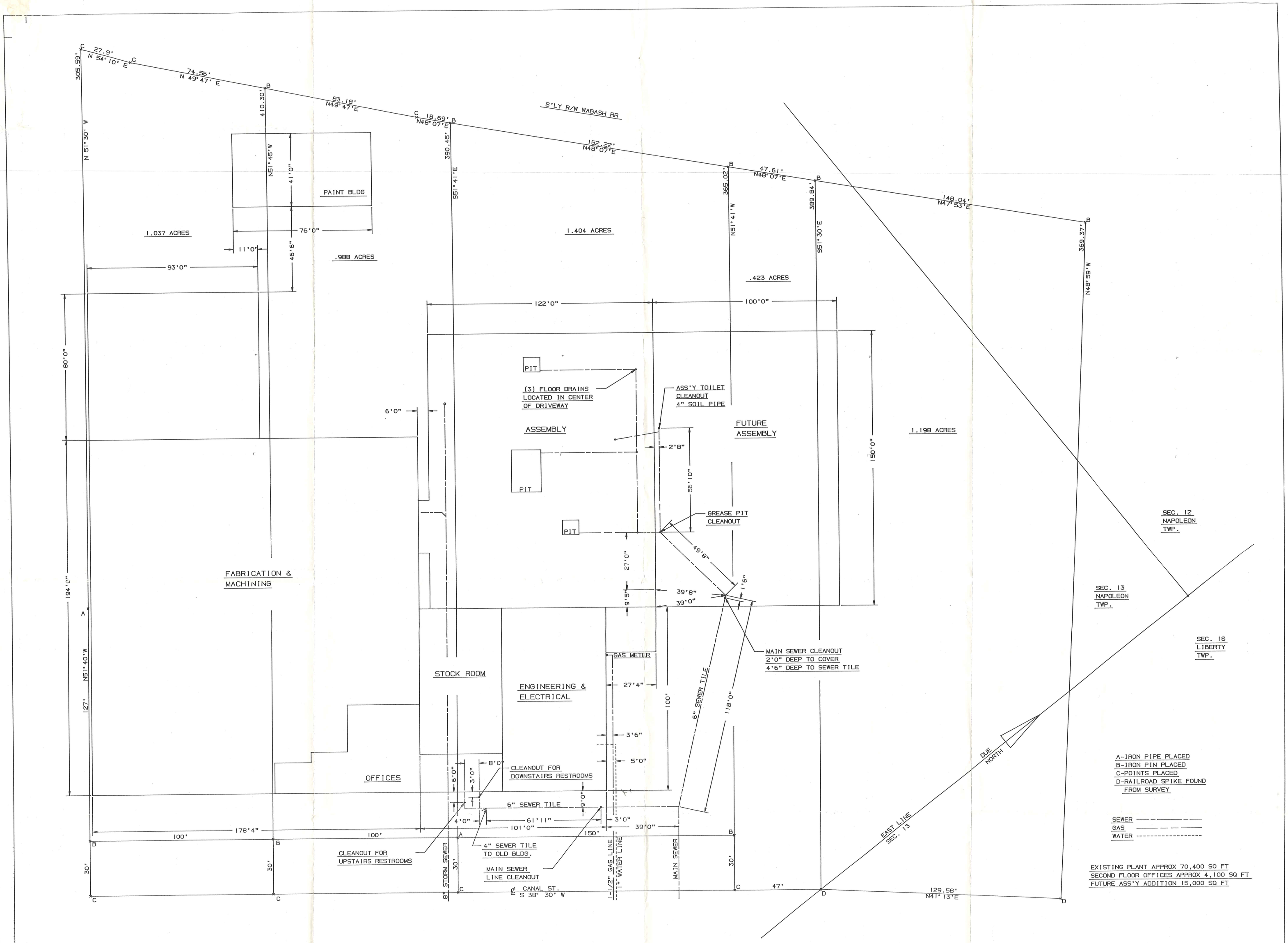


476 E. Riverview Ave

| ROUTING | | | KEYSEAT | | | NO. | DATE | CHANGE | BY | QUAN. | PART |
|---|---|---|---|---|---|---|---|---|---|---|---|
| PURCHASE | | | HOB | | | | | | | | |
| SAW | | | DRILL | | | | | | | | |
| FAB | | | | | | | | | | | |
| | | | HEAT TREAT | | | | | | | | |
| CASTING | | | LATHE ANT | | | | | | | | |
| LATHE | | | GRIND | | | | | | | | |
| TAPE LATHE | | | HONE | | | | | | | | |
| MILL | | | CHROME | | | | | | | | |
| WELD | | | | | | | | | | | |
| | | | INSPECT | | | | | | | | |

TOLERANCE EXCEPT AS NOTED
ANGLES=±1° .X=±.1
.XX=±.015 .XXX=±.005

automatic FEED COMPANY
NAPOLEON, OHIO

PLANT LAYOUT-PROPERTY OUTLINE

| BY | EEF | ENGR | CHK | SEPIA OF |
|---|---|---|---|---|
| SCALE 1/16"=1'0" | | DATE 5-7-86 | SHT OF | DWG 396-0004 X |